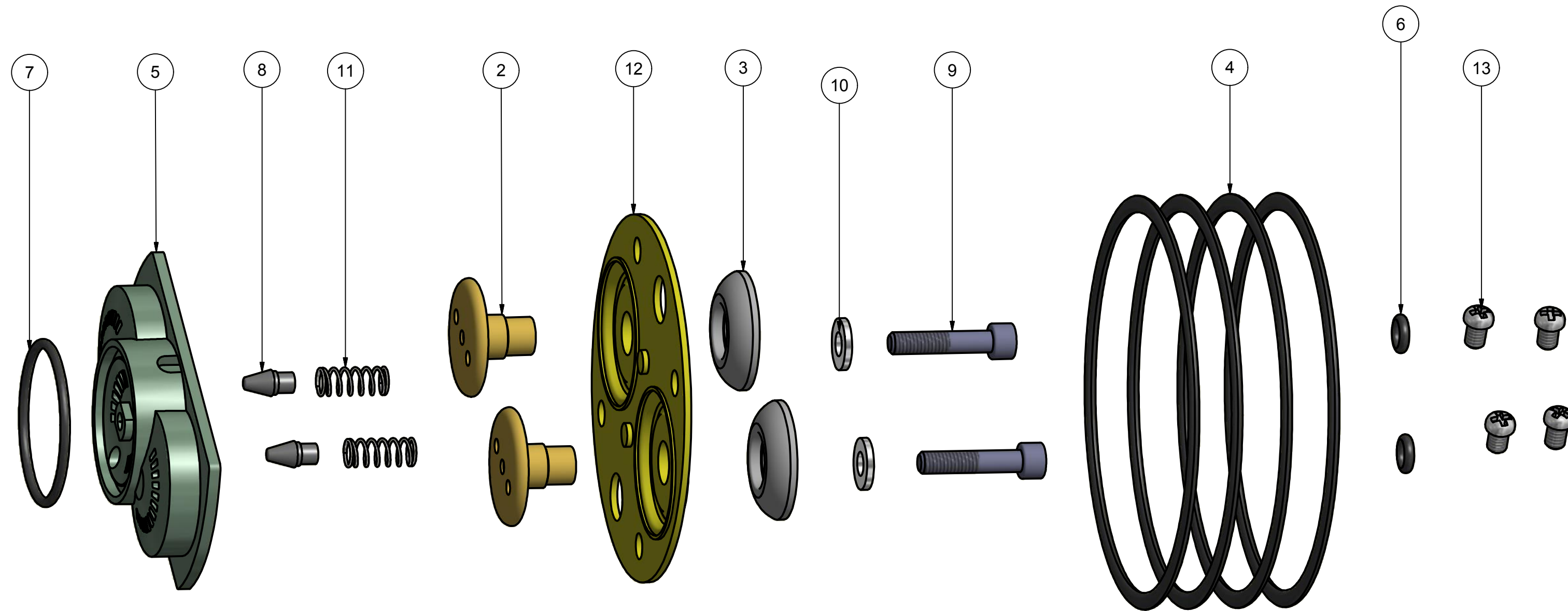


# SDS-D Series Minor Rebuild Kit 55475



Parts List

ITEM	QTY	PART NUMBER	DESCRIPTION
2	2	40630	Piston, SDS-D Series
3	2	40610	Outer Piston
4	4	38845	O-Ring, Housing
5	1	40150	Check Valve, Duplex
6	2	38800	O-Ring, End Cap Bolt
7	1	38810	O-Ring, Check Valve
8	2	40825	RV Poppet, Duplex
9	2	21100	10-32 X 7/8 Piston Screw
10	2	21775	Washer, AN-960 #10 Flat
11	2	40875	R V Spring, D-128
12	1	40175	Diaphragm, Santoprene
13	4	21625	Screw, 8-32 X 5-16

**NOTE:**

The black diaphragm (12) on the early model D-228 pumps have been up graded to the white santoprene diaphragm. You must use the new pistons (2) provided with the kit.

DRAWN <b>James C. Allen</b>	4/19/2004	<b>SunPumps</b>	
CHECKED			
QA		TITLE	
MFG		<b>Minor Kit, SDS-D Series</b>	
APPROVED		SIZE <b>C</b>	DWG NO <b>55475</b>
		SCALE	REV
			SHEET 1 OF 1